SAFETY DATA SHEET



Trace Technologies Conductive Pen

Section 1. Identification

Product identifier : Trace Technologies Conductive Pen

Product code : 2505-N

Other means of : Silver Conductive agent Industrial/Professional use

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

electrical and Electrical/electronic engineering industry

Uses advised against

Not applicable.

Supplier's details : Manufacturer

Techspray

8125 Cobb Center Drive Kennesaw, GA 30152 Tel: 678-819-1408 Toll free: 1-800-858-4043 Fax: 1 806-372-8750

Distributor

EMX Enterprises LTD 250 Granton Drive Richmond Hill, ONT Canada L4B 1H7 905-764-0040

Emergency telephone number (with hours of

operation)

Chemtrec - 1-800-424-9300

CANUTEC (Canadian Transportation): (613) 996-6666

Emergency phone: (800) 858-4043

24/7

Section 2. Hazard identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 1 CARCINOGENICITY - Category 2

GHS label elements

Hazard pictograms





Signal word : Danger

Hazard statements : Extremely flammable liquid and vapor.

Suspected of causing cancer.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

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Section 2. Hazard identification

: IF exposed or concerned: Get medical advice or attention. IF ON SKIN (or hair): Response

Take off immediately all contaminated clothing. Rinse skin with water.

: Store locked up. Store in a well-ventilated place. Keep cool. Storage

Disposal Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Section 3. Composition/information on ingredients

Substance/mixture

Other means of identification

: Mixture

: Silver Conductive agent Industrial/Professional use

Ingredient name	Synonyms	% (w/w)	CAS number
n-butyl acetate	Acetic acid, butyl ester; Butyl Acetate; n-Butyl-acetate; Butyl ethanoate; n-Butyl ester of acetic acid; product composed of hydrocarbons (predominantly paraffinic and naphthenic) and n-butyl acetate; 1-butyl acetate; 1-Acetoxybutane; Butyl ester, Acetic acid; normal butyl acetate; Acetic acid, n-butyl ester	≥1 - ≤5	123-86-4
Ethylene glycol butyl ether acetate	butylglycol acetate; Ethanol, 2-butoxy-, 1-acetate; Ethanol, 2-butoxy-, acetate; Ethylene glycol, monobutyl ether acetate; 2-BUTOXYETHANOL ACETATE; Ektasolve EB acetate; Butyl Cellosolve acetate; Ethylene glycol monobutyl ether acetate; EGBEA; n- Butoxyethyl acetate; BUTOXYETHYL ACETATE	≥1 - ≤5	112-07-2

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the

person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or

waistband.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash

clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First-aid measures

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : May cause eye irritation.

Inhalation : However, in compliance with good industrial hygiene practice, exposure to any

chemical should be kept to a minimum.

Skin contact: May cause skin irritation.

Ingestion: Do not ingest. If swallowed then seek immediate medical assistance.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

irritation redness watering

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

dizziness/vertigo drowsiness/fatigue unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : Adverse symptoms may include the following:

Ingestion Seek medical attention.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Extremely flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

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Section 5. Fire-fighting measures

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide carbon monoxide metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
n-butyl acetate	CA Alberta Provincial (Canada, 6/2018). Skin sensitizer. OEL: 950 mg/m³ 15 minutes. OEL: 200 ppm 15 minutes. OEL: 713 mg/m³ 8 hours. OEL: 150 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 200 ppm 15 minutes. TWA: 150 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). [butyl acetates, all isomers] STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). [butyl acetate, all isomers] STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). [butyl acetates (all isomers)] STEV: 150 ppm 15 minutes. TWAEV: 50 ppm 8 hours.
Ethylene glycol butyl ether acetate	CA British Columbia Provincial (Canada, 1/2021). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 131 mg/m³ 8 hours. 8 hrs OEL: 20 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 30 ppm 15 minutes. TWA: 20 ppm 8 hours.

Biological exposure indices

No exposure indices known.

Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.
Color : Silver.

Odor : Not available.
Odor threshold : Not available.
pH : Not available.
Melting point/freezing point : Not available.
Boiling point, initial boiling : Not available.

point, and boiling range

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Section 9. Physical and chemical properties and safety characteristics

Flash point : Closed cup: 14°C (57.2°F) [Tagliabue]

Flammability : Not available.

Lower and upper explosion : Not available.

limit/flammability limit

Vapor pressure

	Vapor Pressure at 20°C		Vapor pressure at 50°C			
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
n-butyl acetate	11.25096	1.5	DIN EN 13016-2			
Propylene glycol monomethyl ether acetate	2.7	0.36	OECD 104			
Ethylene glycol butyl ether acetate	0.23	0.031				

Relative vapor density : >1 [Air = 1]
Relative density : Not available.
Solubility in water : Not available.
Partition coefficient: n- : Not applicable.

octanol/water

Auto-ignition temperature

Ingredient name	°C	°F M	ethod
Propylene glycol monomethyl ether acetate	333	631.4	DIN 51794
Ethylene glycol butyl ether acetate	340	644	
n-butyl acetate	415	779	EU A.15

Decomposition temperature : Not available.

Viscosity : Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow vapor to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
n-butyl acetate	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
Ethylene glycol butyl ether acetate	LD50 Dermal	Rabbit	1500 mg/kg	-
	LD50 Oral	Rat	2400 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
n-butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
Ethylene glycol butyl ether	Eyes - Mild irritant	Rabbit	-	mg 24 hours 500	-
acetate	Skin - Mild irritant	Rabbit	-	mg 500 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
n-butyl acetate Ethylene glycol butyl ether acetate	-	-	A4 A3

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Eye contact : May cause eye irritation.

Inhalation : However, in compliance with good industrial hygiene practice, exposure to any

chemical should be kept to a minimum.

Skin contact : May cause skin irritation.

Ingestion: Do not ingest. If swallowed then seek immediate medical assistance.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact: Adverse symptoms may include the following:

irritation redness watering

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache dizziness/vertigo drowsiness/fatigue unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: Adverse symptoms may include the following:

Ingestion Seek medical attention.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	(0)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
n-butyl acetate	10768	N/A		N/A	N/A
Ethylene glycol butyl ether acetate	2400	1500		N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

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Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
n-butyl acetate Ethylene glycol butyl ether acetate	2.3 1.51	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1993	UN1993	UN1993	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S.	FLAMMABLE LIQUID, N.O.S.	FLAMMABLE LIQUID, N.O.S.	FLAMMABLE LIQUID, N.O.S.
Transport hazard class(es)	3	3	3	3
Packing group	II	II	II	II
Environmental hazards	Yes.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3), 2.7 (Marine pollutant mark). The marine pollutant mark is not required when transported by road or rail.

DOT Classification

: <u>Reportable quantity</u> 1818.2 lbs / 825.45 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

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Section 14. Transport information

The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

Canadian lists

Canadian NPRI

: The following components are listed: silver (and its compounds); propylene glycol methyl ether acetate; butyl acetate (all isomers); other glycol ethers and acetates (and their isomers)

CEPA Toxic substances

: None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted. Canada : All components are listed or exempted. China : All components are listed or exempted.

Eurasian Economic Union

: Russian Federation inventory: Not determined.

Japan

Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted. **Philippines** : All components are listed or exempted. Republic of Korea : All components are listed or exempted. **Taiwan** : All components are listed or exempted. **Thailand** : All components are listed or exempted. : All components are listed or exempted. Turkey **United States** : All components are active or exempted. **Viet Nam** : All components are listed or exempted.

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Section 16. Other information

History

Date of printing : 5/6/2024

Date of issue/Date of : 5/6/2024

revision

Date of previous issue : No previous validation

Version : 1

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

HPR = Hazardous Products Regulations IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 1 CARCINOGENICITY - Category 2	On basis of test data Calculation method

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.